

INCH-POUND

MIL-DTL-52525/15B

30 June 1998

SUPERSEDING

MIL-F-52525/15A

30 June 1987

DETAIL SPECIFICATION SHEET

FITTINGS, HOSE, SCREW-ON TO 4-BOLT SPLIT-FLANGE, 90° BENT TUBE, TYPE 100R10

This specification is approved for use by all Departments and
Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this
specification sheet and MIL-DTL-52525. The fittings described herein are for use with
MIL-DTL-52471, type 100R10, 4-spiral wrap hose.

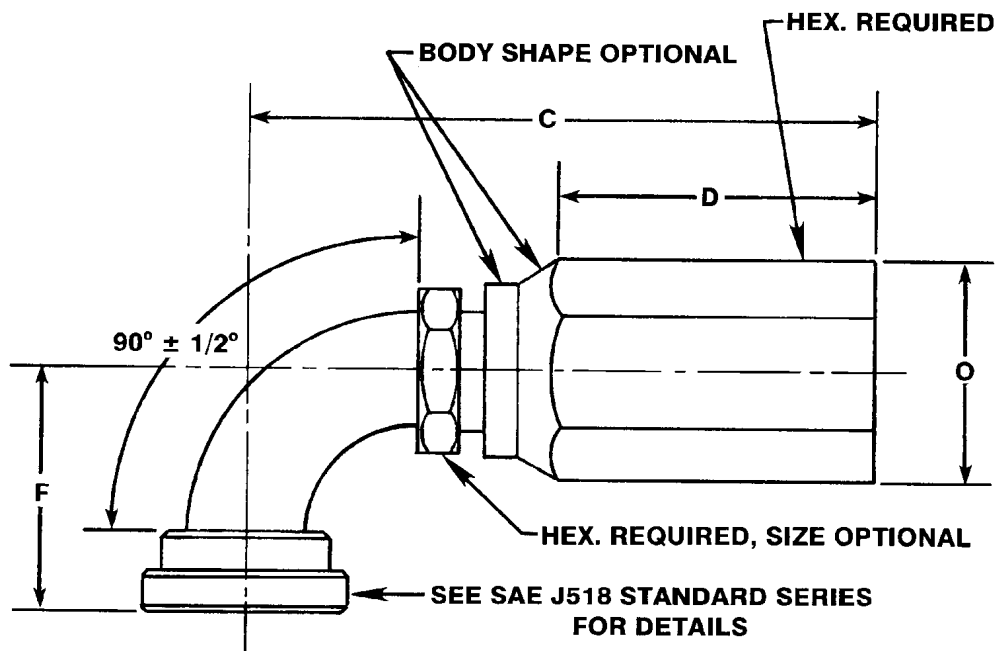


FIGURE 1. Fitting, screw-on to 4-bolt split-flange, 90° bent tube.

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TABLE I. Dimensions for type 100R10 fittings. 1/

Part number	Hose dash number	Hose I.D.	Tube dash number	Flange head		C	D
				dash no.	size		
M52525/15-12-12	12	3/4	12	12	3/4	5.28	1.94
M52525/15-16-16	16	1	16	16	1	5.84	2.03
M52525/15-20-20	20	1-1/4	20	20	1-1/4	7.86	3.00
M52525/15-24-24	24	1-1/2	24	24	1-1/2	8.85	2.87

1/ Dimensions not shown shall conform to SAE J516.

TABLE I. Dimensions for type 100R10 fittings - Continued. 1/

Part number	F	O
M52525/15-12-12	2.06	1-5/8
M52525/15-16-16	2.38	2
M52525/15-20-20	2.62	2-5/8
M52525/15-24-24	3.13	2-7/8

1/ Dimensions not shown shall conform to SAE J516.

TABLE II. Maximum operating pressures of fittings.

Hose I.D.	PSI
3/4	5000
1	4000
1-1/4	3000
1-1/2	2500

REQUIREMENTS:

1. Fittings shall be in accordance with figure 1 and tables I and II.
2. Materials and finishes shall be as specified in MIL-DTL-52525.

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3. Marking shall include the manufacturer's name or trademark, size, and hose identifier R10. Location of marking is optional.

NOTES:

1. Dimensions are in inches.
2. Part number.

Example of a Military part number: M52525/15-12-12

	<u>M52525/15</u>	<u>-12</u>	<u>-12</u>
Specification sheet number	_____	_____	_____
Size dash number for hose (see table I)	_____	_____	_____
Size dash number for tube (see table I)	_____	_____	_____

CONCLUDING MATERIAL

Custodian:
Army - AT
Air Force - 99

Preparing activity:
DLA - CC

(Project 4730-0859-15)

Review activities:
Air Force - 82
Army - AR